

MORI SEIKI

SL 204 MC

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 GALLERY



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PRODUCT INFO

General Information

Stock Number	1039-9201
Machine Type	CNC Turning- and Milling Center
Manufacturer	MORI SEIKI
Type	SL 204 MC
Year of Manufacture	2002
Control	MSG 805 MAPPS
Location	D-59302 Oelde
Country of Origin	Japan
Delivery Time	to be agreed
Freight Basis	ex site
Additional Information	CNC - Turning- and Millingcenter MORI SEIKI - SL 204 MC

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Technical Details

turning diameter	390 mm
turning length	507 mm
control	MSG 805 MAPPS
max. turning diameter	390 mm
greatest pass round over bed	680 mm
Swing dia. over traverse guideway	510 mm
centre distance	618 mm
Main spindle:	
turning speed range - main spindle	45 - 4.500 min ⁻¹
power capacity - main spindle	11 / 7,5 kW
spindle bearing diameter	110 mm
spindle bore	73 mm
max. bar capacity	51 mm
spindle nose	JIS A2-6
chucking diameter	210 mm
axis stroke:	
x-axis	235 (195+40) mm
z-axis	520 mm
turret:	
number of toolpositions	12 pos.
Number of driven toolpositions	12 pos.
Spindle speed - driven tool stations	max. 3.000 min ⁻¹
power capacity driven tool-stations	5,9 / 4,5 kW
Shank height for square tool	25 mm
Drill shank diameter	max. 50 mm
turret change time	0,2 sec.
Tailstock:	
tailstock adjustment	490 mm
dia. of quill	85 mm
taper of center	MT 4
quill stroke	120 mm
feeds:	
rapid traverse	X: 18 / Z: 24 m/min
Tipp feed	0 - 1.260 mm/min
total power requirement	30,1 kW

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Technical Details

weight of the machine ca.	4,5 t
dimensions of the machine ca.	5,0 x 2,5 x 2,5 m

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PRODUCT INFO

Accessories

Documents	
Chip conveyor	
Coolantsystem	
Tailstock	
hydraulic system	
Three Jaw Chuck	Kitagawa BB208
Turret	
Tool drive mechanism	
C-Axis	0,001 °
tool setting	
parts catcher	
driven tools	10x
tool holders	div.
2 pcs. jaw	6x